



LNP™ LUBRICOMP™ Compound DFL34EH

Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound DFL-4034 EM HC

Product reorder name: DFL34EH

LNP LUBRICOMP DFL34EH is a compound based on Polycarbonate containing 20% Glass Fiber, 15% PTFE. Added features of this material include: Easy Molding, Healthcare, Wear Resistant.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	960	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2.7	%	ASTM D 638
Tensile Modulus, 50 mm/min	73300	kgf/cm ²	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	1470	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	64400	kgf/cm ²	ASTM D 790
Tensile Stress, break, 5 mm/min	93	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2.8	%	ISO 527
Tensile Strain, break, 5 mm/min	3.1	%	ISO 527
Tensile Modulus, 1 mm/min	6650	MPa	ISO 527
Flexural Stress	150	MPa	ISO 178
Flexural Modulus, 2 mm/min	6190	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	75	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	15	cm-kgf/cm	ASTM D 256
Multiaxial Impact	67	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	199	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	48	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	13	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	146	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	142	°C	ASTM D 648
CTE, -30°C to 30°C, flow	3.74E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	6.3E-05	1/°C	ASTM D 696



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	146	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	141	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.48	-	ASTM D 792
Density	1.47	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.09	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.02 - 0.04	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.2 - 0.4	%	ASTM D 955
Wear Factor Washer	89	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Wear Factor Ring	13	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.46	-	ASTM D 3702 Modified
Static COF	0.5	-	ASTM D 3702 Modified
Moisture Absorption (23°C / 50% RH)	0.13	%	ISO 62



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	305 - 325	°C
Front - Zone 3 Temperature	320 - 330	°C
Middle - Zone 2 Temperature	310 - 320	°C
Rear - Zone 1 Temperature	295 - 305	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm